

## Dodge Durango Vault Bracket Install Instructions



## **American Aluminum**

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\*Please read and fully understand assembly instruction before installing the unit\*

For Assistance Call 1-800-277-0869

Please review and double check the unit's Inventory checklist to make sure all components are included



READ ANY AND ALL INSTRUCTIONS BEFORE CONDUCTING INSTALL / REPLACEMENT

FAILURE TO FOLLOW INSTRUCTIONS CAN LEAD TO INJURY AND / OR DAMAGE OF PRODUCT

USE APPROPRIATE EQUIPMENT WHEN CONDUCTING INSTALL / REPLACEMENT

CONTACT AMERICAN PERSONAL PROTECTIVE ALUMINUM /CAMLOCKER AT (800) 277-0869 WITH ANY QUESTIONS BEFORE PROCEEDING

Step 1- one is to build the bracket first outside of the vehicle. It consists of 10 parts.

## QC/Shipping

- Passenger and Driver Side Legs •
- **Two Cross Braces**
- Four Triangle Braces •
- Two Rubber Bumpers •









When it is completely assembled it will look like this:



Hardware List:

- 36 1/4 -20 5/8 Hex Head Bolts
- 2 1⁄4-20 1" Hex Head Bolts
- 40 1/4-20 Nylon Locking Nuts
- 2 M12 FIN Hex Nut Z
- 2 M12 EXT 6797A L/W Z
- 1. Remove the cover and tub storage from the vehicle.
- 2. On the left and right at the front are two tie down points with will need to be removed with a screwdriver.
- 3. Place built bracket into the vehicle. The legs will be in place as shown in picture.



4. Use the (2) M12 Washers and Nuts to secure it at the bottom and use the two screws you previously remove from the tie down points to secure the front.



5. Then replace the tub storage and cover back into the vehicle. It will look like this. It will be a snug fit, but it will work.

In the pictures it shows it being put in the vehicle one piece at a time, but we have found it is easier if you put the built bracket set in as a whole.

6. The next step will be to remove the drawer from the vault body. Then place the vault body on top of the bracket. In this next picture it shows the holes in the top of the bracket and the holes in the bottom of the vault. The vault can be adjusted forward or back according to your need.



Once you have the vault positioned to your needs bolt it down using four of the  $\frac{1}{4}$ -20 x5/8 Bolts and Nylon Lock Nuts provided. You only need two in the front and two in the back. Then slide the drawer back into the vault body.



Finished install will look like below.